1. REMOVE SCREW SECURING BACKPLATE TO HOUSING.
2. INSTALL STUDS ON BACK PLATE WITH CENTER STUDS INSTALLED CLOSEST TO HANDLE SIDE.
3. INSTALL TAILPIECE ASSEMBLY INTO CLUTCH PLATE. INSTALL INTO LEVER CAM.
   NOTE: BLACK LINES MUST MATCH UP ON ASSEMBLY. SEE INSET.
4. INSTALL BACK PLATE WITH 6 FA. 8-32 MS.

DO NOT ADD GREASE TO INTERNAL PARTS.